

What is claimed is:

1. An aluminum alloy material for forging, obtained by a continuous casting process, the alloy comprising:
 - a surface of which roughness is not more than Ra 35, and
 - a segregation layer having 0.1 to 2 mm thickness and generated in the surface.
2. An aluminum alloy material for forging according to claim 1, wherein Ca is added in a range from 0.005 to 0.015 wt%.
3. An aluminum alloy material for forging according to claim 1, wherein Be is added in a range from 0.0005 to 0.020 wt%.
4. A continuous casting process for an aluminum alloy material for forging, the process comprising:
 - charging a melted metal consisting of the aluminum alloy material into a mold at a predetermined casting rate, the mold having a discharge edge through which the solidified aluminum alloy material is discharged; and
 - controlling the casting rate such that a solidification interface of the aluminum alloy material is positioned inside the mold away from the discharge edge.